

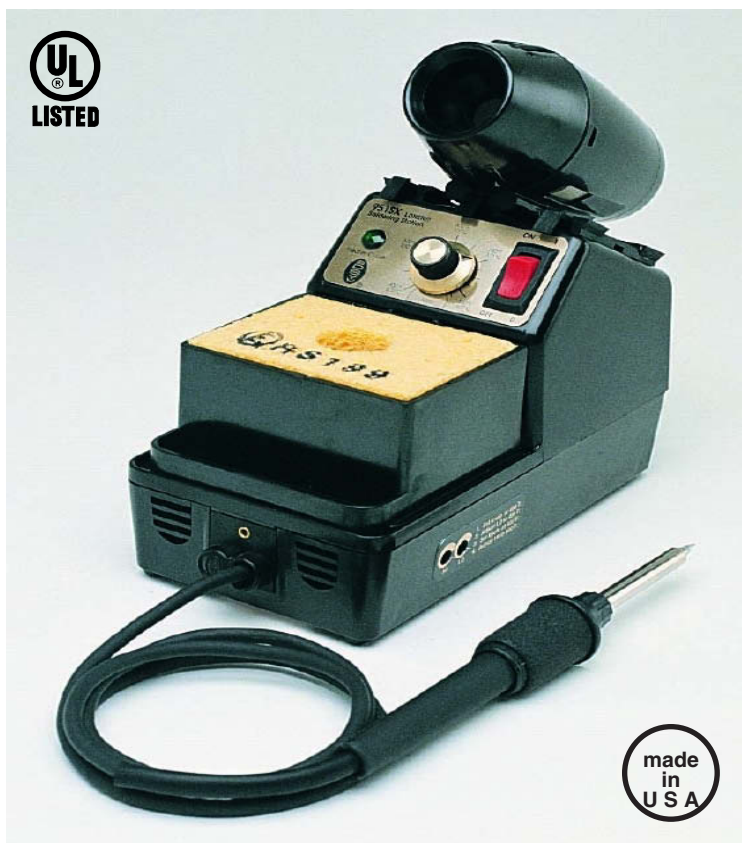
# EDSYN<sup>INC</sup>®

## 951SX-H12

### LONER<sup>®</sup>

## Temperature Controlled Soldering Station

- COMPLIES WITH MIL-S-45743E, MIL-STD-2000-1B, WS6536E AND ESD SPEC, DOD-STD-1686, DOD-HDBK-263
- UL listed



Instruction manual

# ***Specifications for Model 951SX-H12***

<b>Power Requirements</b>	120V, 60 Hz
<b>Power Rating</b>	15W - 220W
<b>Heater Rating</b>	120V, 95W
<b>Temperature Range</b>	400°F-1200°F/205°C-649°C
<b>Temperature Regulation</b>	±6°F/±3°C
<b>Tip-to-Ground Voltage Leakage/Resistance</b>	< 2mV/< 2 ohms
<b>Overall Dimension</b>	4.1"W x 8.2"H x 10"D 104 mm x 208 mm x 254 mm
<b>Weight</b>	2.5 lbs/1.1 kg

## ***Contents***

<b>951SX-H12</b>	1 - LT441BC Heavy Duty Soldering Tip
<b>PD528</b>	Tool Pod
<b>SH230</b>	Sponge Holder (Includes RS199 Cleaning Sponge, RS243 Leveling Pad, LN230 Liner)
<b>WP556</b>	WIGAPRY Low Static Computer Aid

**Static Safe**

Temp.  
Regulation  
Indicator

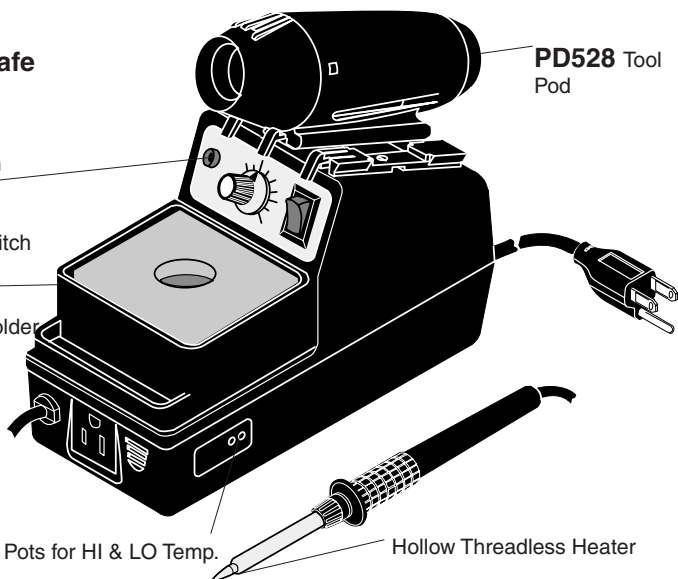
Power Switch

**SH230**  
Sponge Holder

**PD528** Tool  
Pod

Calibration Pots for HI & LO Temp.

Hollow Threadless Heater



## **WARNING:**

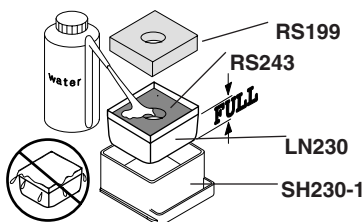
**DO NOT HIT OR TAP THE SOLDERING TOOL. THE HEATER ELEMENT WILL BREAK!!!**

## **MAINTENANCE**

### **• Replace RS199 Cleaning Sponge**

1. Fill water only up to the top of the **RS243** Leveling Pad.

2. Depress **RS199** to moisten it completely.

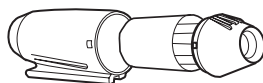


### **• Replace SC581 Solder Collector**

1. Hold the Housing firm and turn Cap counter-clockwise and pull it away from the Housing.

2. Remove used **SC581** and replace with a new one.

3. Reassemble Pod with TOP of the Cap in proper position.



**SR042**  
Thermal  
Housing

**SC581**  
Solder Col-  
lector

**SR043**  
Solder Col- Front Hous-  
ing

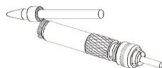
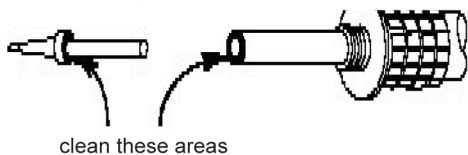
## **CAUTION:**

Over-filling can cause thermal shock to the tip or heating element during tip cleaning.

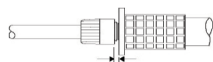
## TIP CLEANING

To maintain proper Tip to Ground resistance.

1. Remove Tip from Heater Assembly.
2. Using a **ST707 Soldering Tool Maintenance Brush**, clean Tip and Heater Barrel at surfaces shown.
3. Install the tip and tighten RS372 Retaining Sleeve. Take note of the gap to ensure proper fitting.



ST707



gap

## TIP CARE

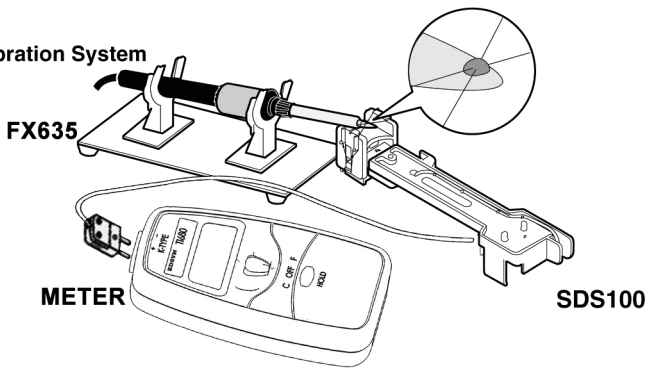
1. Set desired temperature. Blinking Neon Lamp means Tool is ready.
2. TIN the Tip. (apply solder)
3. Do not rub, bend or reshape the Tip.
4. Always clean the Tip by wiping it against the saturated sponge and always RE-TIN.

## TEMPERATURE CALIBRATION

1. Turn on power and set Temperature Control Knob to 400°F (205 °C).
2. Using a clean and well tinned Tip, apply a small amount of solder on the Tip, just enough to form a bead on top of the Tip.
3. Place the center of the thermocouple wire of the **SDS100** on top of the bead.
4. Again, apply a small amount of solder on the center of the thermo-couple wire, just enough to embed the center.
5. Adjust LO-Temp. Calibration Pot so the Meter will read 400°F (205°C).
6. Set Temperature Control Knob to 1200°F (738°C).
7. Adjust Hi-Temp. Calibration Pot so the Meter will read 1200°F (738 °C).

## MS412

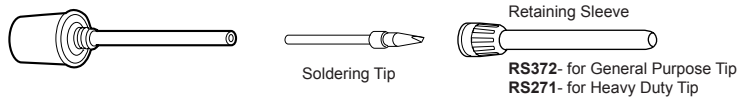
### Temperature Calibration System

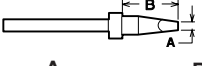
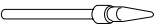

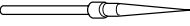
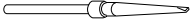
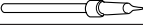
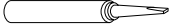




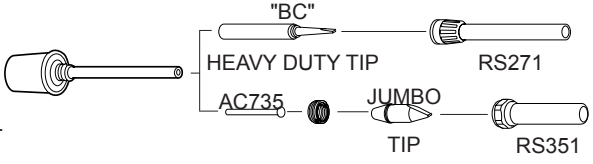


CHANGING TIP

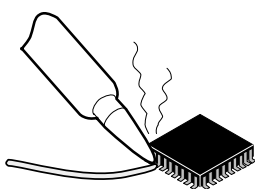
DO NOT USE the soldering tool if soldering tip is loose. This will cause the heater element to break.

- 1. MAKE SURE YOUR TOOL IS COOL!
- 2. Turn Retaining Sleeve counter-clockwise to remove.
- 3. Remove old Soldering Tip.
- 4. Insert new Tip.
- 5. Install Retaining Sleeve. (should be "finger" tight only.)

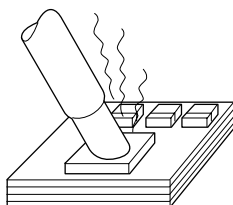


SOLDERING TIPS					
Iron Plated for long life•Nickel and Chrome Plated for optimum heat transfer CONTACT EDSYN FOR MORE SELECTIONS				A	B
	LT374	Standard Probe		.03 (0.8 mm)	.48 (12.2 mm)
	LT375	Standard Spade		.06 (1.5 mm)	.48 (12.2 mm)
	LT392	Extra-Long Needle Point		.02 (0.5 mm)	1.13 (28.8 mm)
	LT394	Extra-Long Spade		.07 (2.0 mm)	.93 (23.6 mm)
	LT446	SMD Probe		.03 (0.8 mm)	.48 (12.2 mm)
	LT337BC	Heavy Duty Terminal Spade		.10 (2.5 mm)	.74 (18.8 mm)
	LT223BC	Heavy Duty Fine Spade		.06 (1.5 mm)	1.21 (30.7 mm)
	LT222BC	Extra long Needle Point		.04 (1.0 mm)	1.21 (30.7 mm)
	LT153BH	Jumbo Spade		.20 (4.9 mm)	.93 (23.6 mm)
	LT155BH	Jumbo Angle Spade		.32 (8.3 mm)	.97 (21.1 mm)
SET-UP & REQUIRED ACCESSORIES FOR HEAVY DUTY AND JUMBO TIPS					
<p>Apply AN112 or AN122* Anti-Seize Compound to Heater and area of Tip contact.</p>  <p>"BC"</p> <p>HEAVY DUTY TIP RS271</p> <p>AC735 JUMBO TIP RS351</p>					

\*AN122 Anti-Seize Compound comes in syringe dispenser.

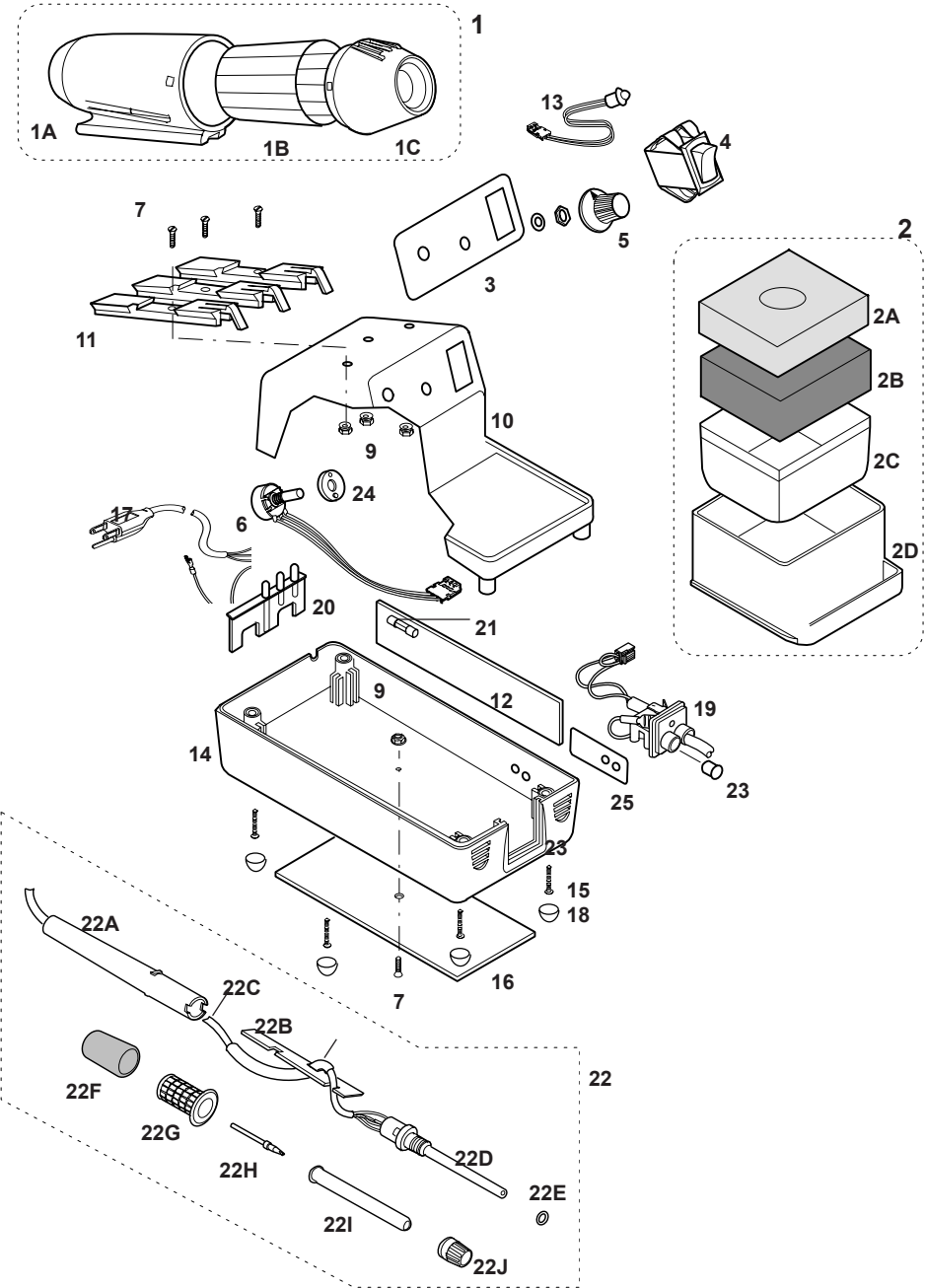


Fine point tip for SMD soldering.



Large and heavy tip for heavy duty soldering.

951SX-H12LONER® SOLDERING STATION  
SPARE PARTS LIST



ITEM NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	<b>PD528</b>	Tool Pod	1
1A	<b>SR042</b>	Thermal Housing for Tool Pod	1
1B	<b>SC581</b>	Solder Collector for Tool Pod	1
1C	<b>SR043</b>	Front Housing for Tool Pod	1
2	<b>SH230</b>	General Purpose Sponge Holder	1
2A	<b>RS199</b>	Cleaning Sponge	1
2B	<b>RS243</b>	Leveling Pad for SH230	1
2C	<b>LN230</b>	Liner for SH230	1
2D	<b>SH230-1</b>	Sponge Holder Tray	1
3	<b>SR302</b>	Control Panel Label	1
4	<b>SR065</b>	Power Switch, Illuminated	1
5	<b>SR045</b>	Knob, Temperature Control	1
6	<b>SR243</b>	5K Potentiometer, Temperature Control	1
7	<b>SR015</b>	Flat Head Screw- Slotted #6 - 32 x 1/2	4
9	<b>SR017</b>	Hex Nut- #6 - 32	4
10	<b>SR741*</b>	Top Case	1
11	<b>SR019</b>	Dove Tail Mount	1
12	15002W95-H12	Circuit Board	1
13	<b>SR573*</b>	LED Assy.	1
14	<b>SR052</b>	Bottom Base	1
15	<b>SR011</b>	Pan Head Screw- Phillip #6 - 18 x 5/8	5
16	<b>SR054</b>	Bottom Weight	1
17	<b>SR252</b>	Power Cord Assy.	1
18	<b>SR251</b>	Rubber Foot	4
19	<b>SR037</b>	A/C Receptacle	1
20	<b>SR241</b>	Strain Relief for Power Cord	1
21	<b>SR249</b>	Fuse, 250V, 1.6 A (5mm x 20 mm)	1
22	<b>SR298</b>	Soldering Tool, Complete Assembly	1
22A	<b>SR057</b>	Handle for Tool	1
22B	<b>SR058</b>	Cord Strain Relief	1
22C	<b>SR280</b>	Tool Cord Assy., Burn Proof	1
22D	<b>SR060</b>	Heater Element Assembly Kit (O-Ring (22E) & Collar (22g) Included	1
22E	<b>SR062</b>	O-Ring	1
22F	<b>SR063</b>	Vinyl Sleeve	1
22G	<b>SR064</b>	Collar	1
22H	<b>LT441BC</b>	LONER® Heavy Duty Spade Soldering Tip	1
22I	<b>RS271</b>	Retaining Sleeve	1
22J	<b>RB386</b>	Retaining Bushing	1
22K	<b>SR525</b>	Silicone Hose, Low Static (sold per foot)	5-1/4"
23	<b>SR053</b>	Strain Relief for Tool Cord	1
24	<b>SR255</b>	Spacer for Potentiometer	1
25	<b>SR310</b>	Label, Calibration Pot, Right Front or Left Rear	1

\*Only for stations with SERIAL NUMBERS ENDING WITH 98 & 99, otherwise use SR244 for Top Case and SR246 for LED Assembly



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