EDSYN INC®

ZD905

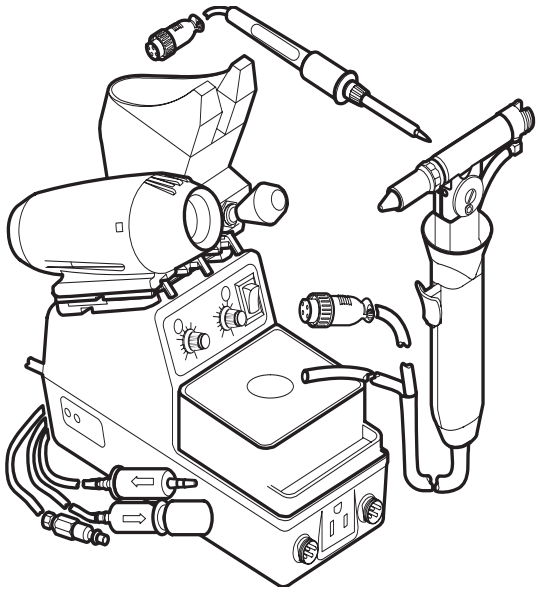
V & HP series

SOLDAPULLT

HOT TIP DESOLDERING STATION

- COMPLIES WITH MIL-S-45743E, MIL-STD-2000, DOD-STD-2000-1B, WS6536E AND ESD SPEC, DOD-STD-1686, DOD-HDBK-263
- UL listed

c UL us LISTED



Hot Tip Desoldering

Soldering

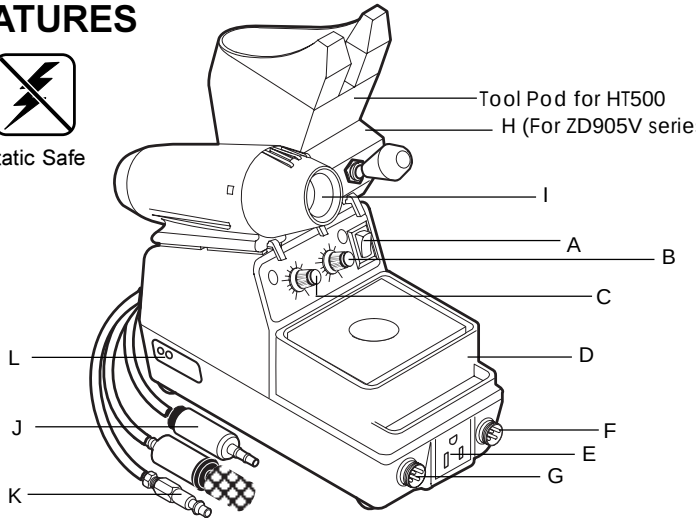
Vacuum Generator

MADE IN THE U.S.A.

instruction manual

FEATURES

Static Safe

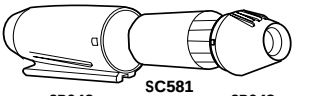


A) Illuminated Power Switch.
B) Temperature Control Knob, indication: 400°F - 800°F.
C) Temperature Regulation Lamps for each Tool.
D) **SH230** includes **RS199** Cleaning Sponge, **LN230** Liner and **RS243** Leveling Pad.
E) AC receptacle.
F) 24V controlled output. Desoldering (right)
G) 24V controlled output. Soldering (left)
DO NOT INTERCHANGE TOOL CONNECTION.
H) **PM100** Vacuum Generator.
I) **PD528** holds Tool when not in use.
J) **AF110** Vacuum Filter (for ZD905V & ZD905V-11 only), connect to Vacuum Hose of HT500.
K) Air Pressure input, 60 - 90 psi. (4.1 - 6.2 bar).
L) Set Pots.

MAINTENANCE

PD528 Replace SC581 Solder Collector

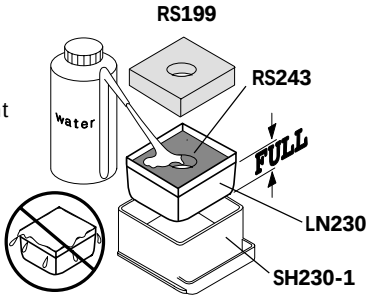
1. Hold the Housing firm and turn Cap counter-clockwise and pull it away from the Housing.
2. Remove used **SC581** and replace with a new one.
3. Reassemble Pod with TOP of the Cap in proper position.



Cleaning sponge

1. Keep sponge moist by adding clean water.
2. Replace dirty sponge to prevent tip contamination during tip cleaning.

CAUTION:
Over-filling can cause thermal shock to the tip or heating element during tip cleaning.



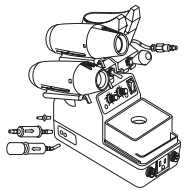
TROUBLE SHOOTING

Symptoms	Cause	Remedy
Weak or no vacuum.	a) Vacuum source not working properly. b) Loose fittings or leak along the line.	a) refer to respective instruction manuals. b) All connections are properly installed and replace cracked hoses.
Weak or no vacuum on the HT500.	a) Dirty or clogged filter. b) Dirty or leaky valve.	a) Replace filter. b) Clean parts and replace O-rings.
Solder does not adhere to Tip.	a) Temperature too high, causing Tip to oxidize.	a) Lower the temperature to 500°F. Clean the Tip and re-tin. If problem still exists, replace Tip.
Soldering Tip to Ground resistance is high	Poor contact between Tip and Heater.	Do the Tip Cleaning Procedure
No power	Blown Fuse.	Replace fuse.

Problems other than those listed should be corrected at the factory.
Ship both Tool and Power Supply together to:
EDSYN, Inc.
Customer Service
15958 Arminta Street.
Van Nuys, CA 91406-1896

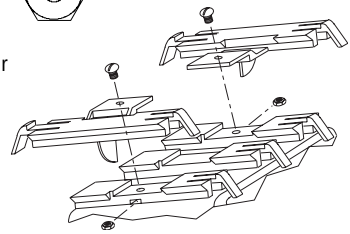
OPTIONS

PA233 Dovetail Extension Bracket allows you to install additional Tool Pods.



1. Insert Nut into slot on both sides of existing Dovetail. Use this size Nut.

2. Screw PA233 on top on Dovetail after inserting Nut into slot.



SPECIFICATION

- 120V, 60 Hz, 38W-310W
- 24V Controlled Output
- PS902 Power Supply: 4 lbs (1.8 kg)
- PM100 Vacuum Generator: 12 oz. (341 g)
- HT500 Hot Tip Desoldering Tool: 11 oz. (312 g)
- LST10 Soldering Tool: 3 oz. (85 g)
- LST11 Soldering Tool: 3 oz. (85 g)
- Temperature range: 400^{0}F - 800^{0}F (205^{0}C - 425^{0}C)
- Temperature regulation: ±6^{0}F (±3^{0}C)
- Voltage leakage from tip to ground less than 2 MV
- Tip to ground resistance less than 2 ohm
- Complies with MIL-S-45743E, DOD-STD-2000-1B, MIL-STD-2000, WS6536E and ESD SPEC, DOD-STD-1686, DOD-HDBK-263.

LST10 / LST11 LONER ®

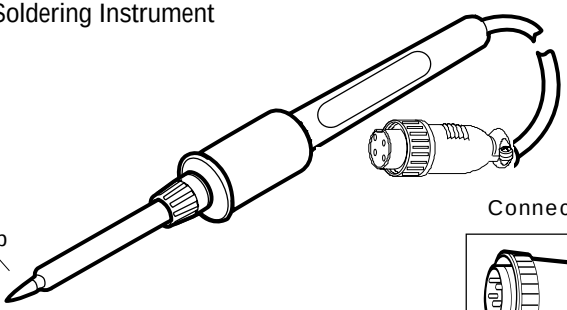
ESD Safe

LST10 — Hollow Threaded Heater

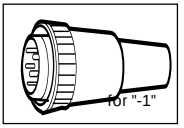
LST11 — Hollow Heater

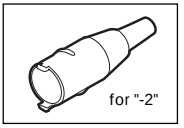
24V, 50W Soldering Instrument
3 oz (85 g)

made in USA



Connector





TIP CARE

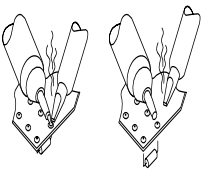
1. Plugged-in Tool to 24V *temperature controlled* Power Supply & set to desired temperature.
2. TIN the Tip (apply solder) before soldering.
3. Do not rub, bend or file Tip.
4. Always clean the Tip by wiping it against the saturated sponge.
5. Always RE-TIN the Tip before and after using.

BASIC SOLDERING

1. Allow Tool to heat up.
2. Pre-heat the area to be soldered. Approximately 2 sec. for component leads.
3. With the Tip still in contact with the working area, apply solder on the working area. (for solder, ask for **SS652** or **SS653**)
4. Always clean the Tip by wiping it against the edge of the moist sponge and re-tin.

DESOLDERING

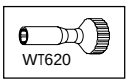
1. Melt solder in the area you want to desolder.
2. While keeping the solder in a molten state, use a Desoldering Tool , **EDSYN® SOLDAPULLT®** to extract the molten solder.

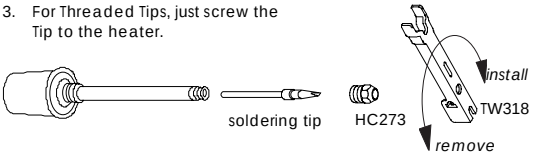


CHANGING TIP

LST10

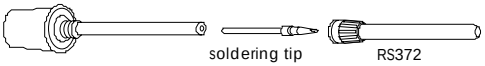
1. MAKE SURE YOUR TOOL IS COOL!
2. Using a **TW318** or **WT620** (optional)Tip Wrench, turn **HC273** counter-clockwise to remove.
3. For Threaded Tips, just screw the Tip to the heater.





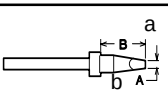
LST11

1. MAKE SURE YOUR TOOL IS COOL!
2. Turn **RS372** counter-clockwise to remove.
3. Remove old Soldering Tip.
4. Insert new Tip.
5. Install RS372.



SOLDERING TIPS

Iron Plated for long life • Nickel and Chrome Plated for optimum heat transfer
CONTACT EDSYN FOR MORE SELECTIONS

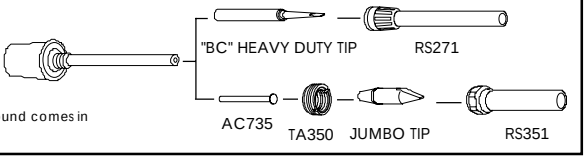


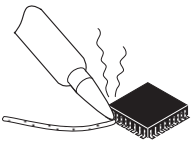
			a	b
	LT374	Standard Probe	.03 (0.8 mm)	.48 (12.2 mm)
	LT375	Standard Spade	.06 (1.5 mm)	.48 (12.2 mm)
	LT392	Extra-Long Needle Point	.02 (0.5 mm)	1.13 (28.8 mm)
	LT394	Extra-Long Spade	.07 (2.0 mm)	.93 (23.6 mm)
	LT446	SMD Probe	.03 (0.8 mm)	.48 (12.2 mm)
	LT337BC	Heavy Duty Terminal Spade	.10 (2.5 mm)	.74 (18.8 mm)
	LT223BC	Heavy Duty Fine Spade	.06 (1.5 mm)	1.21 (30.7 mm)
	LT222BC	Extra long Needle Point	.04 (1.0 mm)	1.21 (30.7 mm)
	LT153BH	Jumbo Spade	.20 (4.9 mm)	.93 (23.6 mm)
	LT155BH	Jumbo Angle Spade	.32 (8.3 mm)	.97 (21.1 mm)

SET-UP & REQUIRED ACCESSORIES FOR HEAVY DUTY AND JUMBO TIPS

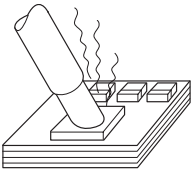
Apply **AN112 or AN122* Anti-Seize Compound** to Heater and area of Tip contact.

*AN122 Anti-Seize Compound comes in syringe dispenser.





Fine point tip for SMD soldering.

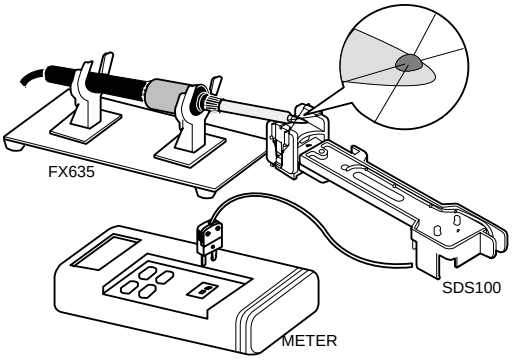


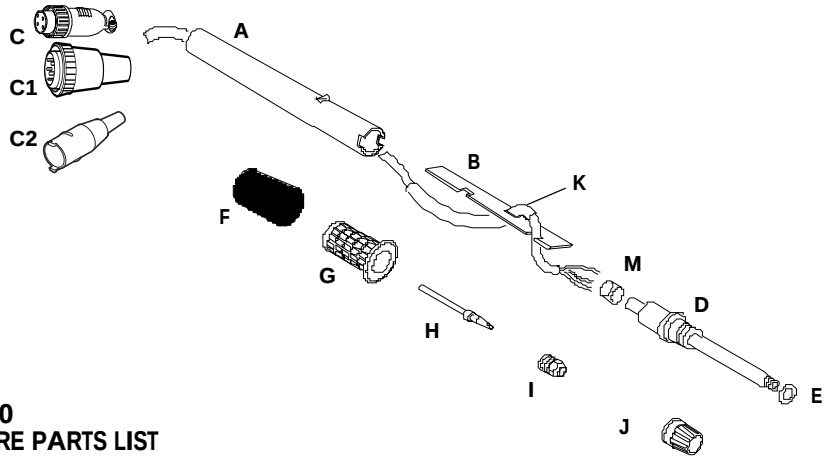
Large and heavy tip for heavy duty soldering.

TEMPERATURE CALIBRATION

AIR MOVEMENT WILL AFFECT THE TEMPERATURE READING. WORK IN AN AREA WHERE THIS IS

1. Turn on power and set Temperature Control Knob to 400°F.
2. Using a clean and well tinned Tip, apply a small amount of solder on the Tip, just enough to form a bead on top of the Tip.
3. Place the center of the thermocouple wire of the **SDS100** on top of the bead.
4. Again, apply a small amount of solder on the center of the thermo-couple wire, just enough to embed the center.
5. Adjust LO-Temp. Calibration Pot so the Meter will read 400°F.
6. Set Temperature Control Knob to 800°F.
7. Adjust HI-Temp. Calibration Pot so the Meter will read 800°F.





LST10
SPARE PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	QTY REQ'D
A	**SR057**	Handle for Tool	1
B	**SR058**	Cord Strain Relief	1
C	**SR778**	Tool Cord Assy. (for LST10)	1
C1	**SR250**	Tool Cord Assy. (for LST10-1)	1
C2	**SR777**	Tool Cord Assy. (for LST10-2)	1
D	**SR103**	Heater Element Assembly Kit; O-Ring (e) & Collar (g) Included	1
E	**SR062**	O-Ring	1
F	**SR063**	Vinyl Sleeve	1
G	**SR064**	Collar	1
H	**LT375**	LONER® Standard Spade Tip	1
I	**HC273**	Retaining Collar for tip	1
J	**RB386**	Retaining Bushing	1
K	**SR525**	Hose, Low Static, 1/4 I.D. (sold per foot)	5-1/4"
M	**SR371**	Shrink Tube, 1/4" dia. Clear, (sold per foot) 1/2"	

LST11
SPARE PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	QTY REQ'D
A	**SR057**	Handle for Tool	1
B	**SR058**	Cord Strain Relief	1
C	**SR778**	Tool Cord Assy. (for LST11)	1
C1	**SR250**	Tool Cord Assy. (for LST11-1)	1
C2	**SR777**	Tool Cord Assy. (for LST11-2)	1
D	**SR104**	Heater Element Assembly Kit; O-Ring (e) & Collar (g) Included	1
E	**SR062**	O-Ring	1
F	**SR063**	Vinyl Sleeve	1
G	**SR064**	Collar	1
H	**LT375**	LONER® Standard Spade Tip	1
I	**RS382**	Retaining Sleeve	1
J	**RB386**	Retaining Bushing	1
K	**SR525**	Hose, Low Static, 1/4 I.D. (sold per foot)	5-1/4"

EDSYN®

HT500 SOLDAPULLT®

Hot Tip Desoldering Tool

POWER REQUIREMENTS:
•24V
•VACUUM SOURCE

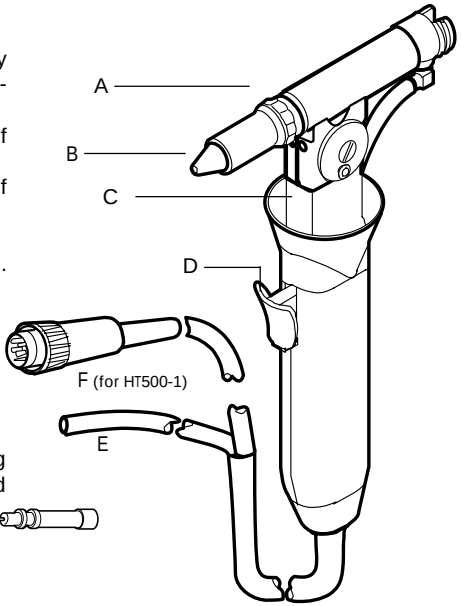
ESD Safe

A) Head Assembly- Includes the primary filtering system and solder debri chamber.
B) Hot Tip Desoldering Tip- Wide range of desoldering Tips applicable.
C) Head Shaft- Allows 4-point rotation of Head Assembly.
D) Trigger- Activates vacuum suction.
E) Vacuum Hose- Low Static silicone hose. Connects to vacuum source.
F) Connector- To 24 V controlled output.

(for HT500)

(for HT500-2)

G) Cleaning Shaft- For cleaning Desoldering Tip orifice: .05 (1.3 mm) and .025 (0.6 mm)



SPECIFICATIONS

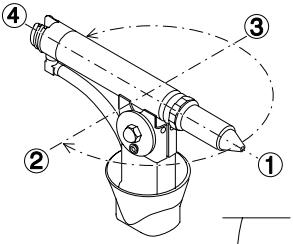
- 24V, 50/60 Hz, 70W
- Weight: 11 ozs. (312 g)
- Temperature range of 400^{0}F to 800^{0}F (205^{0}C-425^{0}C)
- Voltage leakage from tip to ground, less than 2 MV
- Tip to ground resistance, less than 2 ohms
- COMPLIES WITH MIL-S-45743E, DOD-STD-2000-1B, WS-6536E and ESD SPEC, DOD-STD-1686, DOD-HDBK-263
- UL Listed

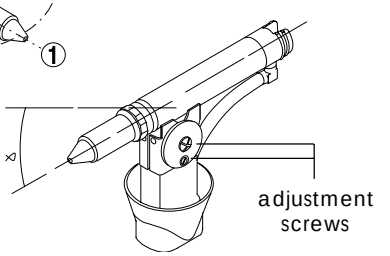
ADJUSTMENTS

The HT500 Head assembly can be adjusted into varying positions to suit the operator.

While Tool is in the Pod, push handle down and twist handle until it locks into 1 of it's 4 positions. Twisting counter-clockwise will permit a 180^0 turn. Twisting clockwise will permit a 90^0 turn.

Note: Head Assembly does not make a full 360^0 turn



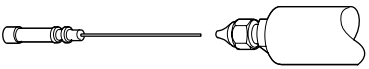


To tilt the Head assembly, loosen (2) Adjustment Screws. Tilt the Head assembly to desired position. Retighten Screws.

OPERATION

1. Connect HT500 to 24V power supply and vacuum source.
2. Press trigger to activate vacuum.
3. Always clean the Tip with wet sponge and always re-tin (add fresh solder) during and after each operation.

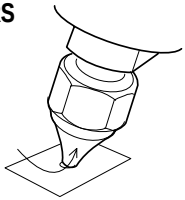
NOTE: When Tip orifice is blocked, use a correct size Cleaning Shaft while pressing the Trigger to clear the obstruction.



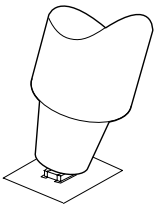
CS468 is .05 in. dia.
CS468-1 is .025 in. dia.

DESOLDERING POINTERS

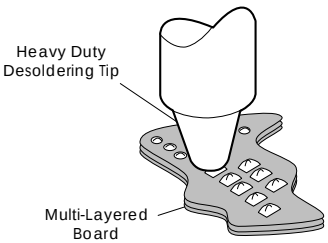
1. When desoldering small holes on flat areas, tilt Tool to allow adequate air flow to lift solder into chamber.



2. When using SMD Tips, heat up the connections by positioning the Tool perpendicularly. When solder melts tilt the Tool and depress trigger. (SMD Tips are recomended for HT500 using external vacuum).

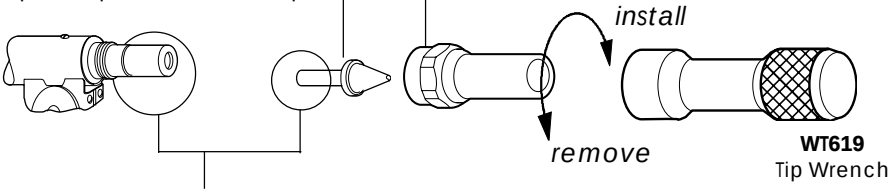


3. Extra-heavy duty desoldering on a multi-layeredboard is done by using a Heavy Duty Desoldering Tip and a Hi-Heat Soldering Tip simultaneously. Although pre-heating of the circuit board will speed up the process, it is not always necessary.



REPLACING DESOLDERING TIPS

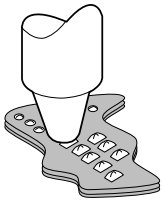
1. Remove RS383. Use WT619.
2. Replace Tip and install new Tip.



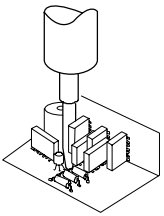
3. Apply **AN112** (in tube) or **AN122** (in syringe) Anti-Seize Compound before assembling.
   INSPECT DAILY

4. Install **RS383**.

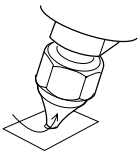
Hot Tip Desoldering Tips



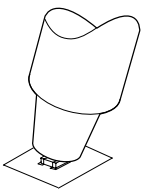
Extra-heavy duty desoldering on a multi-layered board is done by using a **Medium Life Desoldering Tip**.



To reach deep, dense and compact areas, use a Long Funnel tip

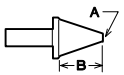
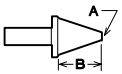
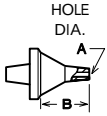
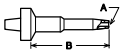


When using a **Replacement Desoldering Tip** to desolder small holes on flat areas, tilt Tool to allow adequate air flow to lift solder into chamber.

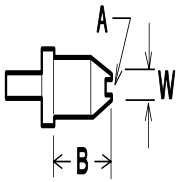


When using **SMD Tips**, heat up the connections by positioning the Tool perpendicularly. When solder melts, tilt the Tool and depress trigger.

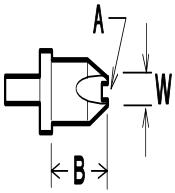
Fractional dimensions are approx.

DESCRIPTION	PART NO.	HOLE DIAMETER			B		
		in.	in.	mm	**in.**	in.	mm
Medium Life (High Heat Transfer) 	**ZD12**	**.03**	1/32	0.8			
	ZD13	**.04**	3/64	1.0			
	ZD14	**.06**	1/16	1.5	**.50**	1/2	12.7
	ZD18	**.07**	5/16	1.8			
	ZD19	**.12**	1/8	3.2			
Long Life (Low Heat Transfer) 	**ZD08**	**.03**	1/32	0.8			
	ZD10	**.04**	3/64	1.0	**.44**	7/16	11.8
	ZD11	**.06**	1/16	1.5			
Funnel 	**ZD107**	**.02**	1/64	0.5			
	ZD112	**.03**	1/32	0.8	**.48**	31/64	12.2
	ZD113	**.04**	3/64	1.0			
Long Funnel 	**ZD111**	**.03**	1/32	.08	**1.22**	1 7/32	31
Replacement* 	**ZD25**	**.03**	1/32	0.8			
	ZD26	**.04**	3/64	1.0	**.39**	32/64	9.9
	ZD27	**.07**	5/16	1.7			
SMD** (FOR ZD505/905 series) 	**ZD57**	**.10**	7/64	2.5			
	ZD58	**.13**	1/8	3.2			
	ZD60	**.15**	5/32	3.8	**.55**	9/16	13.9
	ZD61	**.25**	1/4	4.5			

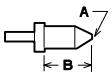
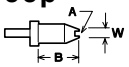
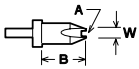
Hot Tip Desoldering Tip



Surface Sweep Tips removes excess solder on pads for flatter surface, prior to SMD remounting.

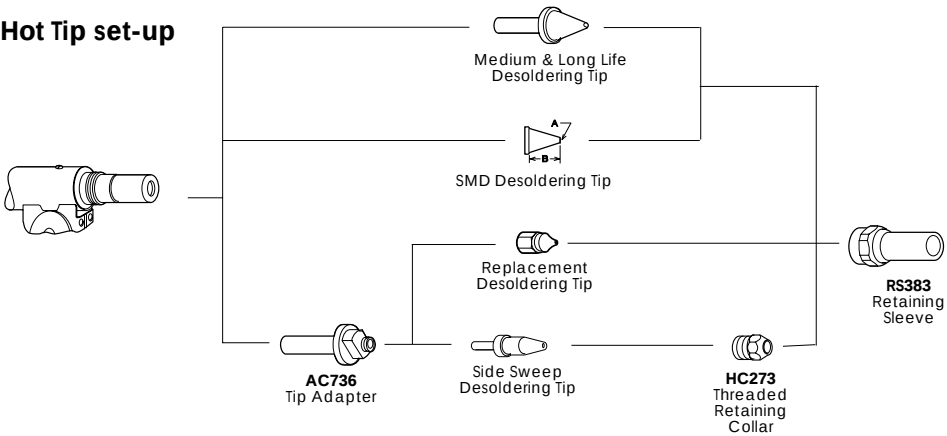


Side Sweep Tips allows removal of solder from the component side of the board.

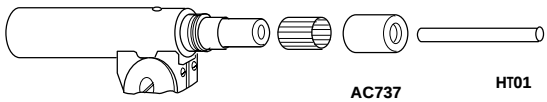
DESCRIPTION	PART NO.	HOLE DIAMETER			B		
		in.	in.	mm	**in.**	in	mm
Economy** HOLE DIA. 	**ZD28**	**.03**	1/32	.08	**.30**	5/16	7.6
	ZD29	**.04**	3/64	1.0			
	ZD30	**.06**	1/16	1.5			
Surface Sweep**  Hole Dia. = .06 in.	**ZD70**		W				
		in.	in.	mm			
		.08	3/32	2.0			
Side Sweep**  Hole Dia. = .06 in.	**ZD71**						

*Tin New Iron Tips at Low Temperature before using.
**Non-Plated Alloy

Hot Tip set-up



Heater Set-up



DAILY MAINTENANCE

- Remove and inspect Tip and Heater Assy.
- Inspect all Filters
- Remove solder debri from Desoldering Head Housing

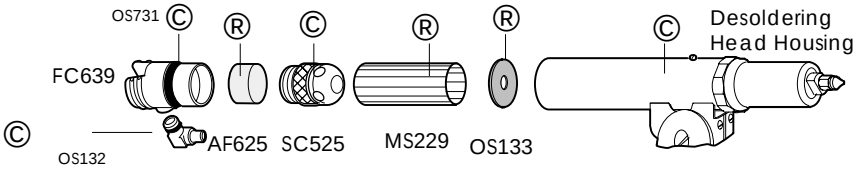
WEEKLY MAINTENANCE

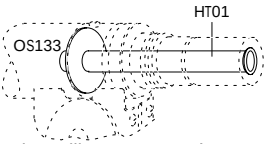
- Inspect Valve Assy.
- Inspect all O-Rings and Seals

TO REPLACE FILTER & O-RING INSIDE DESOLDERING HEAD ASSY.

1. Pull out FC639 from Housing.
2. Unscrew SC525 from FC639 to remove AF625.
3. Insert new AF625 inside SC525 and screw back on.
4. Clean and apply OL111 on OS731 & OS132 O-Ring.

Ⓒ - Clean
Ⓡ - Replace

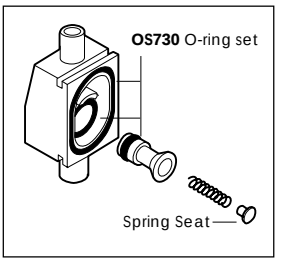


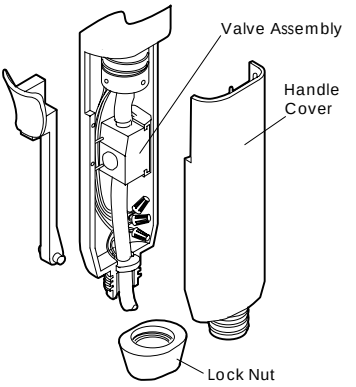


When installing OS133, the HT01 should go thru the OS133.

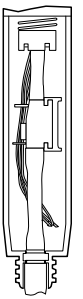
TO REPLACE O- RINGS INSIDE VALVE ASSEMBLY

a) Unscrew Lock Nut at the end of the **HT500** Handle.
b) Remove Handle Cover.
c) Slide out Valve Assembly while placing your finger over the Spring Seat. BE CAREFUL NOT TO LET THE SPRING AND THE SPRING SEAT SHOOT OUT FROM THE HOUSING
d) Clean all parts with alcohol only.
e) Replace **OS730** O-Ring Set (set of 3).
f) Lube new O-rings with **OL111** O-Ring Lube.

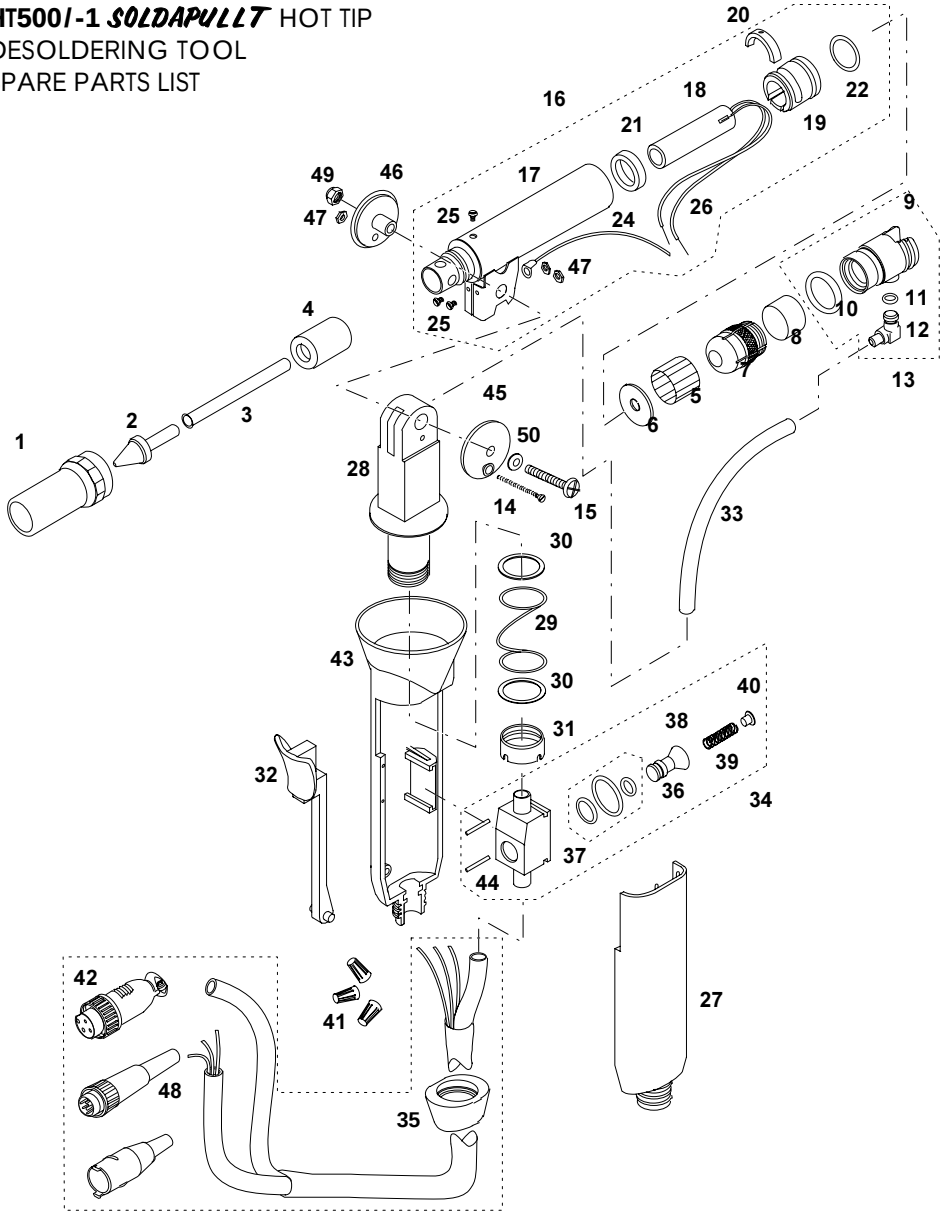




CAUTION: Make sure the wires are not pinched by Valve Assembly.



HT500/-1 *SOLDAPULLT* HOT TIP
DESOLDERING TOOL
SPARE PARTS LIST



ITEM NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	**RS383**	Retaining Sleeve	1
2	**ZD13**	Hot Tip Desoldering Tip	1
3	**HT01**	Hot Tube	1
4	**AC737**	Accumulator Bushing	1
5	**MS229**	Mica Sheet	1
6	**OS133**	Silicone Washer	1
7	**SC525**	Solder Cone	1

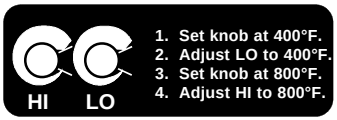
ITEM NO.	PART NO.	DESCRIPTION	QTY REQ'D
8	**AF625**	Felt Filter	1
9	**SR148**	Housing for End Cap	1
10	**OS731**	O-Ring for End Cap	1
11	**OS132**	O-Ring for End Cap Elbow Connector	1
12	**SR147**	Connector for End Cap	1
13	**FC639**	End Cap	1
14	**SR008**	Flat Head Slotted Screw for Index Flange	1
15	**SR168**	Pan Head Phillip Screw for adjusting Desoldering Head Assy.	1
16	**HT500H**	Desoldering Head Assembly- Repairable by EDSYN Customer Service Dept.	1
17	**SR136**	Desoldering Head Housing	1
18	**SR120**	Heater Element	1
19	**SR117**	Heater Element Bushing (O-Ring included)	1
20	**SR118**	Retaining Key for Heater Element Bushing	1
21	**SR119**	Teflon Spacer for Heater Element	1
22	**OS731**	O-Ring for Heater Bushing	1
24	**SR121**	Grounding Wire	1
25	**SR122**	Screw, 2-56 x 1/8 Pan Head Slotted	3
26	**SR145**	Sleeving, Braided Fiberglass	2
27	**SR004**	Handle Cover	1
28	**SR124**	Head Shaft	1
29	**SR125**	Spring for Head Shaft	1
30	**SR126**	Washer, Nylon	2
31	**SR127**	Retaining Nut for Head Shaft	1
32	**SR128**	Trigger	1
33	**HL603**	Hose, Low Static Silicone, 3/16" I.D.	5"
34	**SR335**	Valve Assy.	1
35	**SR393**	Nut, Retaining, for Handle	1
36	**OS730**	O-Ring Set (Three O-Rings)	1 set
37	**SR129**	Valve Housing	1
38	**SR130**	Poppet (O-Ring Included)	1
39	**SR131**	Return Spring for Poppet	1
40	**SR132**	Seat for Return Spring	1
41	**SR133**	Wire Nuts	3
42		**SR134** Hose and Wiring Assembly for HT500	1
		SR565 for HT500-1 **SR635** for HT500-2	
43	**SR123**	Handle Base	1
44	**SR143**	Wire Guide, Nylon, 3/8" Length	2
45	**SR005**	Index Flange (Screw Side)	1
46	**SR006**	Index Flange (Nut Side)	1
47	**SR007**	Nut, Hex, 2-56 thread	3
48		**SR135** Connector for HT500	1
		SR353 for HT500-1 **SR633** for HT500-2	
49	**SR170**	Cap Nut, Hex #8-32 x 5/16"	1
50	**SR169**	Washer, Flat, 1/16" thick	1

CALIBRATION

AIR MOVEMENT WILL AFFECT THE TEMPERATURE READING.
WORK IN AN AREA WHERE THIS IS MINIMAL.

1. Using a clean Tip, turn on power and set Temperature Control Knob to approx. 500°F (260°C). Allow Tip to warm up.
2. Tin the tip properly and place center of the thermo-couple wire on tip.
3. Apply a small amount of solder on the center of the thermo-couple wire, to form a good contact between the tip and the thermo-couple wire.
4. Set Temperature Control Knob to 400°F (205°C).
5. Adjust **LO**-Temp. Calibration Pot so the Meter will read 400°F (205°C).
6. Set Temperature Control Knob to 800°F (427°C).
7. Adjust **HI**-Temp. Calibration Pot so the Meter will read 800°F (427°C).

Temperature Control Knob



Calibration Pot

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TIP STYLE ON SOLDERING, DESOLDERING AND HOT AIR TOOLS MAY VARY.

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